

# Work Order ID 140745

Monday, January 18, 2016 8:25:00 AM

**\*140745\***

Page 1

Item ID: D4016-1 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Hinge Half, Base  
 Start Date: 1/18/2016 Start Qty: 40.00 **\*40\*** Cust Item ID:  
 Required Date: 2/3/2016 Req'd Qty: 40.00 **\*40\*** Customer:  
 Reference:

Approvals: Process Plan: W Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr | Revision Nbr |
|----------|--------------|
| D4016    | A            |

|                |                         |      |  |  |  |  |  |  |  |
|----------------|-------------------------|------|--|--|--|--|--|--|--|
| 100            | Cut blanks as per folio | 0.00 |  |  |  |  |  |  |  |
| <b>*100*</b>   |                         |      |  |  |  |  |  |  |  |
| Bandsaw        | Memo                    | 0.39 |  |  |  |  |  |  |  |
| Jeaspa Bandsaw | CUT BLANK 1.00" LONG    |      |  |  |  |  |  |  |  |

40 0 **DAS 40 9-89**  
16/01/19

|                               |                                                       |      |  |  |  |  |  |  |  |
|-------------------------------|-------------------------------------------------------|------|--|--|--|--|--|--|--|
| 104                           |                                                       | 0.00 |  |  |  |  |  |  |  |
| <b>*104*</b>                  |                                                       |      |  |  |  |  |  |  |  |
| Outsource5                    | Memo                                                  | 0.00 |  |  |  |  |  |  |  |
| Outsource process - Machining | ISSUE PO <u>31109</u><br>MACHINE PER DRWG D4016 REV.A |      |  |  |  |  |  |  |  |

W 1601-22

|              |                                            |      |  |  |  |  |  |  |  |
|--------------|--------------------------------------------|------|--|--|--|--|--|--|--|
| 108          | Receive & Inspect for Damage & Mat'l Certs | 0.00 |  |  |  |  |  |  |  |
| <b>*108*</b> |                                            |      |  |  |  |  |  |  |  |
| Packaging    | Memo                                       | 0.00 |  |  |  |  |  |  |  |
| Packaging    |                                            |      |  |  |  |  |  |  |  |

40 **DAS 6 9-89**  
FEB 23 2016

**Work Order ID 140745**

Monday, January 18, 2016 8:25:00 AM

**\*140745\***

Page 2

Item ID: D4016-1

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Hinge Half, Base

Start Date: 1/18/2016 Start Qty: 40.00

**\*40\***

Cust Item ID:

Required Date: 2/3/2016 Req'd Qty: 40.00

**\*40\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description                      | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp    |
|--------------------------------|-----------------------------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|-------------------|
| 115                            | QC5- Inspect part completeness to step on W/O | 0.00                 |         |        |              |               |               |                  | DAS<br>38<br>9-89 |
| <b>*115*</b>                   |                                               |                      |         |        |              |               |               |                  |                   |
| QC                             | Memo                                          | 0.00                 |         |        |              |               |               |                  |                   |
| Quality Control                |                                               |                      |         |        |              |               |               |                  | FEB 24 2016       |
| 160                            | Identify as per dwg & Stock Location: _____   | 0.00                 |         |        |              |               |               |                  |                   |
| <b>*160*</b>                   |                                               |                      |         |        |              |               |               |                  |                   |
| Packaging                      | Memo                                          | 0.01                 |         |        |              |               |               |                  | DAS<br>6<br>9-89  |
| Packaging                      | LOCATION: WA004                               |                      |         |        |              |               |               |                  |                   |
| 170                            | QC21- Final Inspection - Work Order Release   | 0.00                 |         |        |              |               |               |                  |                   |
| <b>*170*</b>                   |                                               |                      |         |        |              |               |               |                  |                   |
| QC                             | Memo                                          | 0.07                 |         |        |              |               |               |                  |                   |
| Quality Control                |                                               |                      |         |        |              |               |               |                  | FEB 25 2016       |

MCJ FEB 25 2016

# Picklist Print

Monday, January 18, 2016 8:24:59 AM

Page 1

Work Order ID: 140745

**\*140745\***

Parent Item: D4016-1

**\*D4016-1\***

Parent Item Name: Hinge Half, Base

Start Date: 1/18/2016

Required Date: 2/3/2016

Start Qty: 40.00

Required Qty: 40.00

Comments: IPP REV:A NEW ISSUE 09-11-27 JLM VERIFIED BY :DD IPP Rev:B  
as per dwg REV.A DD 10.02.22 verified by:EC

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status      |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|-------------|
| M304B1.000X1.000                |                        | Purchased     | No          |                     |                  | 100             | f                  | 13.1550        | 0.08        | 3.2          |               |                |             |
| <b>*M304B1 000X1 000*</b>       |                        |               |             |                     |                  |                 |                    |                | <b>**</b>   |              |               |                | <b>DAS</b>  |
| 304 bar 1.00 x 1.00             |                        |               |             |                     |                  |                 |                    |                |             |              |               |                | <b>40</b>   |
|                                 |                        |               |             |                     |                  |                 |                    |                |             |              |               |                | <b>9-99</b> |

16/01/19

Location

Loc Qty

Loc Code

MAT009

13.155

M133560

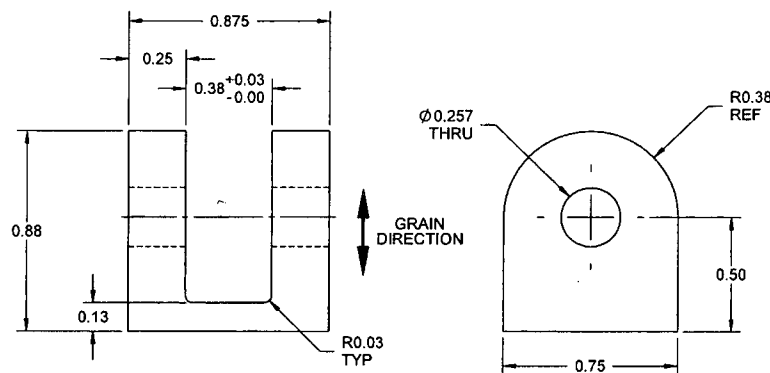
1.155

→

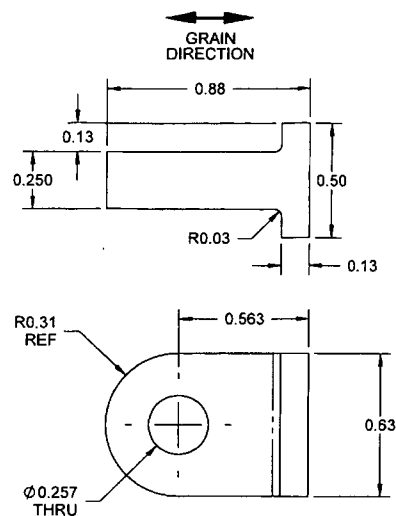
M133889

12

3.6



**D4016-1 HINGE HALF, BASE**



**D4016-3 HINGE HALF, LID**

**D4016-5 HINGE HALF, LIGHT LID**

**NOTES:**

1) MATERIAL -1 & -3: 304/316 STAINLESS STEEL BAR, PER ASTM A276  
REF DART SPEC M304B

-5: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR,  
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS4117/4128/4115/4116)  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)  
OR ASTM B211 OR ASTM B221  
REF DART SPEC M6061T6B

2) FINISH: NONE

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: NONE

7) WEIGHT -1: 0.09 lbs

-3: 0.04 lbs

-5: 0.01 lbs

**RELEASED**  
2010-02-16

|            |                    |                                                                                                                                                                                                                                                                      |              |
|------------|--------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|
| DESIGN     | AJS                | <b>DART AEROSPACE LTD</b>                                                                                                                                                                                                                                            |              |
| DRAWN      | AJS                | HAWKESBURY, ONTARIO, CANADA                                                                                                                                                                                                                                          |              |
| CHECKED    | <i>[Signature]</i> | DRAWING NO.                                                                                                                                                                                                                                                          | REV. A       |
| MFG. APPR. | <i>[Signature]</i> | <b>D4016</b>                                                                                                                                                                                                                                                         | SHEET 2 OF 2 |
| APPROVED   | <i>[Signature]</i> | TITLE                                                                                                                                                                                                                                                                | SCALE        |
| DE APPR.   | <i>[Signature]</i> | <b>BASKET HINGE</b>                                                                                                                                                                                                                                                  | NTS          |
| DATE       | 10.01.29           | COPYRIGHT © 2010 BY DART AEROSPACE LTD<br>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS<br>NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT<br>WRITTEN PERMISSION FROM DART AEROSPACE LTD. |              |



20 Terry Fox Drive  
Vankleek Hill, Ontario K0B 1R0 , Canada  
Tel: (613) 678-3957  
Fax: (613) 678-3956

**Delivery Slip No.:** 20924  
**Date:** Feb 23, 2016  
**Page:** 1

|                                                                                                         |                                                                                                  |
|---------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------|
| <b>Sold to:</b>                                                                                         | <b>Ship to:</b>                                                                                  |
| <b>Dart Aerospace Ltd.</b><br>Att. Linda Lacelle<br>1270 Aberdeen Street<br>Hawkesbury, Ontario K6A 1K7 | Dart Aerospace Ltd.<br>Att. Linda Lacelle<br>1270 Aberdeen Street<br>Hawkesbury, Ontario K6A 1K7 |
| <b>Order No.:</b> 31109                                                                                 | <b>Sold By:</b> Walz, Christian D.                                                               |
| <b>Shipped By:</b> best way                                                                             | <b>Ship Date:</b> Feb 23, 2016                                                                   |

| Description                                                                                                                                                                                                                               | Unit | Ordered quantity                 | Shipped quantity | Backorder quantity |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------|----------------------------------|------------------|--------------------|
| D3278-1 Support                                                                                                                                                                                                                           | Each | 40                               |                  |                    |
| 3278-2 Support, as per drawing D3278-2 Rev                                                                                                                                                                                                | Each | 40                               |                  |                    |
| 3137-3 Bracket Assembly, as per drawing D3137 Rev                                                                                                                                                                                         | Each | 100                              |                  |                    |
| D3404-1 GHW LUGS, as per drawing Rev C                                                                                                                                                                                                    | Each | 40                               |                  |                    |
| 4016-1 Basket Hinge, as per drawing 4016-1 Rev A                                                                                                                                                                                          | Each | 40                               | 40               |                    |
| 4016-3 Basket Hinge, as per drawing 4016-3 Rev A                                                                                                                                                                                          | Each | 60                               | 60               |                    |
| 3886-1 RevB Lug. as per drawing D3886 Rev                                                                                                                                                                                                 | Each | 40                               |                  |                    |
| <div>14/2/23<br/>SW</div> <p>The delivered goods must be inspected upon receipt to confirm compliance.<br/>Should there be discrepancies please notify METEC within 30 days of delivery.<br/>The goods are otherwise deemed accepted.</p> |      |                                  |                  |                    |
| Received by _____                                                                                                                                                                                                                         |      | <b>Thank you for your order!</b> |                  |                    |



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

# PURCHASE ORDER

## PURCHASE ORDER

Purchase Order ID PO31109

Purchase Order Date 1/22/2016

PO Print Date 1/22/2016

Page Number 2 of 3

Order From:

VC-MET003

Ship To: DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

METEC METAL TECHNOLOGY INC.  
0 TERRY FOX DRIVE PO BOX 781  
WANKLEEK HILL, ON K0B 1R0  
CA

Contact Name

Vendor Phone 613 678 3957

Ship To Contact

Ship To Phone

Ship Via:

Ship Acct:

Buyer

Linda Lacelle

Customer POID

Customer Tax #

10127-2607

Terms

Net 10

Currency

CAD

FOB

Destination-Collect

Line Total: \$1,850.00

D3404-1P

CHW/ Lug

2/15/2016

40.00

Yes

Each

\$29.90

\$1,196.00

MACHINE PER DRWG D3404 REV C  
B138394

2/15/2016

SP 16-0214

Line Total: \$1,196.00

D4016-1P

Hinge Half, Base

2/15/2016

40.00

Yes

Each

\$31.00

\$1,240.00

MACHINE PER DRWG D4016 REV A  
R 10745

2/15/2016

Line Total: \$1,240.00

D4016-1P

Hinge Half, Lid

2/15/2016

60.00

Yes

Each

\$28.00

\$1,056.00

MACHINE PER DRWG D4016 REV A  
31-0746

2/15/2016

14/2/23

Note: